



## Product Data Sheet

### FilmTec™ Eco Pro-440 Element

#### Description

Ideal for: reverse osmosis plant managers and operators dealing with controlled pre-treatment waters and seeking advanced membrane treatment with high water purity and low energy consumption.

FilmTec™ Eco Pro-440:

- Offers high salt-rejection at low pressure
- Delivers excellent silica, boron, nitrate, TOC and ammonium rejection
- Provides increased active area with the most effective cleaning performance, robustness and durability due to its widest cleaning pH range (1-13) and chemical tolerance and the support of DuPont technical representatives



#### Product Type

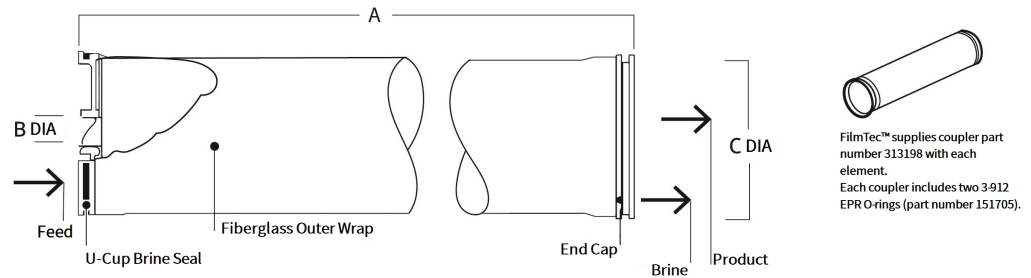
Spiral-wound element with polyamide thin-film composite membrane

#### Typical Properties

FilmTec™ Element	Active Area		Feed Spacer Thickness (mil)	Permeate Flow Rate		Typical Stabilized Salt Rejection (%)	Minimum Salt Rejection (%)
	(ft <sup>2</sup> )	(m <sup>2</sup> )		(GPD)	(m <sup>3</sup> /d)		
Eco Pro-440	440	41	28	12,650	48	99.7	99.4

1. Permeate flow and salt (NaCl) rejection based on the following standard test conditions: 2,000 ppm NaCl, 150 psi (10.3 bar), 77°F (25°C), pH 8, 15% recovery.
2. Flow rates for individual elements may vary but will be no more than ±15%.
3. Stabilized salt rejection is generally achieved within 24-48 hours of continuous use; depending upon feedwater characteristics and operating conditions.
4. Sales specifications may vary as design revisions take place.
5. Active area guaranteed ± 3%. Active area as stated by DuPont Water Solutions is not comparable to nominal membrane area often stated by some manufacturers.

## Element Dimensions



FilmTec™ Element	Dimensions – inches (mm)				1 inch = 25.4 mm	
	A		B		C	
	(in.)	(mm)	(in.)	(mm)	(in.)	(mm)
Eco Pro-440	40.0	1,016	1.125 ID	29 ID	7.9	201

1. Refer to [FilmTec™ Design Guidelines for multiple-element systems of 8-inch elements](#) (Form No. 45-D01695-en).
2. Element to fit nominal 8-inch (203-mm) I.D. pressure vessel.

## Operating and Cleaning Limits

Maximum Operating Temperature <sup>a</sup>	113°F (45°C)
Maximum Operating Pressure	600 psig (41 bar)
Maximum Element Pressure Drop	15 psig (1.0 bar)
pH Range	
Continuous Operation <sup>a</sup>	2 – 11
Short-Term Cleaning (30 min.) <sup>b</sup>	1 – 13
Maximum Feed Silt Density Index (SDI)	SDI 5
Free Chlorine Tolerance <sup>c</sup>	< 0.1 ppm

- a. Maximum temperature for continuous operation above pH 10 is 95°F (35°C).
- b. Refer to [FilmTec™ Cleaning Guidelines](#) (Form No. 45-D01696-en).
- c. Under certain conditions, the presence of free chlorine and other oxidizing agents will cause premature membrane failure. Since oxidation damage is not covered under warranty, DuPont Water Solutions recommends removing residual free chlorine by pretreatment prior to membrane exposure. Please refer to [Dechlorinating Feedwater](#) (Form No. 45-D01569-en) for more information.

## Additional Important Information

Before use or storage, review these additional resources for important information:

- [Usage Guidelines for FilmTec™ 8" Elements](#) (Form No. 45-D01706-en)
- [Start-Up Sequence](#) (Form No. 45-D01609-en)

## Product Stewardship

DuPont has a fundamental concern for all who make, distribute, and use its products, and for the environment in which we live. This concern is the basis for our product stewardship philosophy by which we assess the safety, health, and environmental information on our products and then take appropriate steps to protect employee and public health and our environment. The success of our product stewardship program rests with each and every individual involved with DuPont products—from the initial concept and research, to manufacture, use, sale, disposal, and recycle of each product.