# Aquasource\* XS-700B Ultrafiltration Membrane System

**FACT SHEET** 

**WATER TECHNOLOGIES** 



# Pressurized ultrafiltration system up to 350 m<sup>3</sup>/day featuring ZeeWeed\* 700B membranes

#### Description and use

As a pioneer of membrane technologies, Veolia leverages decades of research, development, and operational experience in developing one of the most advanced ultrafiltration technologies in the market. Veolia's Aquasource systems are proven to consistently outperform conventional filtration technology while meeting or exceeding regulatory requirements, regardless of source water quality.

Aquasource XS-700B is the turnkey, compact and reliable in/out ultrafiltration solution, offering a clarification and disinfection process in one step.

Aquasource XS-700B produces from 50 to 350 m³/d constant high quality water with ZeeWeed high strength SevenBore\* ultrafiltration membranes.

#### **Benefits**

- Leverage decades of ultrafiltration membrane system design experience.
- Modular mechanical and automation philosophy provides flexibility in design and integration.
- A compact profile which can fit in tight spaces and containers.
- Operates automatically including pre-filtration, backwashing, integrity testing, clean-in-place (CIP).
- One-skid design philosophy that minimizes ancillary loose-shipped equipment for significantly less interconnecting and installation work onsite.

- The ZeeWeed 700B hollow-fiber membrane has a 0.02 μm nominal pore diameter for optimal removal of particulates, bacteria, viruses; low turbidity and low silt density index (SDI) permeate.
- Ready-to-ship product available for immediate delivery



#### **Typical Applications**

The Aquasource XS-700B system is suited for use in numerous municipal and industrial applications including:

- Drinking water for small communities, remote locations, hotels, and hospitals
- Ingredient water in beverage for bottled water, brewery, soft drinks, and food processes
- Utility water for rinsing and cooling in food & beverage, cosmetics, and power
- Pretreatment of ultrapure water production either with IX resin or RO in pharmaceutical & cosmetic, power, and electronics

#### **Base System**

- Feed/CIP Pump on Variable Frequency Drive (VFD)
- Disc Filter, 100 microns
- Ultrafiltration modules
- Backwash Pump on VFD
- Backwash tank
- CIP tank
- Schneider programmable logic controller (PLC),
   7.5" Human-Machine Interface (HMI)
- Modbus TCP communication via Ethernet for remote control and data exchange

#### **Available Options**

- Chemical dosing stations for cleaning (Chlorine, caustic soda, mineral acid)
- Turbidity meter
- pH meter
- Compressor for pneumatic valves & Membrane integrity test (MIT)
- Wooden crate packaging

#### Instrumentation

Flow	Feed, CIP
Pressure	Feed, Permeate, MIT
Level	CIP & Backwash Tanks
Temperature	Feed
pH	Permeate - Optional
Turbidity	Feed - Optional

#### **Typical Permeate Quality**

Virus	. 4-log removal
Bacteria, Giardia, Cryptosporidium	. 6-log removal
Total Suspended Solids (TSS)	≤ 0.1 mg/L
Total Organic Carbon (TOC) 50-	90% removal <sup>1,2</sup>

<sup>&</sup>lt;sup>1</sup> Pretreatment required

#### **UF Membrane Modules**

Membrane ZeeWeed 700B – Inside-Out Filtration
Chemistry PES
Membrane Area60m²
Pore Size Ultrafiltration, 0.02-micron nominal

#### Materials of Construction

Skid Frame	Stainless steel
Water Piping and Tanks	PVC
Water Sampling Hose	PE
Compressed Air Piping	PE
Tanks	HDPE

#### **Operating Conditions**

Parameters	Values	
Typical Flux <sup>3</sup>	50 – 120 LMH	
Production Cycle Duration	30 – 120 mins	
Typical Production Recoveries	85 – 95%	
Typical TMP	0.1 - 0.9 bar	
Max, allowable TMP	2.5 bar	
Operating pH	2 – 11	
Cleaning pH	1 – 13	
Max. Operating Temperature	40° C	
Filtration Mode	Dead-end	
UF Permeate Pressure	< 1 bar	

<sup>&</sup>lt;sup>3</sup> Based on influent water quality and water temperature

## Lifecycle Services with Lifetime Support

- Most extensive service capabilities in the industry
- InSight Asset Performance Management remote monitoring available
- Upgrades to help you advance with Veolia's technology.

<sup>&</sup>lt;sup>2</sup> Dependent on water quality

## **General System Specifications**

Model	XS-7B-1	XS-7B-2	XS-7B-3	XS-7B-4	
	Model specifications				
Hydraulic Capacity (m³/h)	6	12	16	16	
Modules Quantity	1	2	3	4	
Modules Type	10060 - 60 m2				
PLC/HMI		Schneider			
Communication Protocol	Modbus TCP, Ethernet				
Power	230VAC, 1P, 50Hz, 5kW				
Feed / CIP pump power	2.2 kW				
Feed / CIP pump material	SS 316L				
BW pump power	2.2 kW				
BW pump material		SS	316L		
Length (+/- 10 mm)		2300 mm			
Width (+/- 10 mm)		1050	) mm		
Height (+/- 10 mm)	2200 mm				
Shipping Weight <sup>1</sup>	650 kg				
Operating Weight	1200 kg	1350 kg	1500 kg	1650 kg	
	Model Tie-Points				
Feed	DN50 PN10 Flange				
Production	DN50 PN10 Flange				
Waste w/ chemicals	DN50 PN10 Flange				
Waste w/o chemicals	DN50 PN10 Flange				
Chemical injection	1/2" BSP Female Thread				
Compressed Air	Rilsan flexible hose 8/10 mm				

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